

11 mai

Work Order ID 159423***159423***

Page 1

Tuesday, April 11, 2017 9:17:44 AM

Item ID: D350-607-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017 Start Qty: 1.00

1

Cust Item ID:



Required Date: 5/10/2017 Req'd Qty: 1.00

1

Customer:

Reference: *san/c*

DAS

21

9-89

Approvals:

Process Plan:

Date:

APR 11 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-1	A								
DSI9709	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-607-043 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

Label
MAY 05 2017DAS
0
9-89DAS
28
9-89

MAY 10 2017

DAS
0
9-89

MAY 05 2017

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

Work Order ID 159423***159423***

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Tuesday, April 11, 2017 9:17:44 AM

Item ID: D350-607-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH
Start Date: 4/28/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/10/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Small Fab								
Small Fab	Memo	1.25							
Small Fab	Assemble as per Dwg D350-607								
	Seal Support Gusset with Sikaflex -291								
	Batch: <u>M137123</u>								
	Exp Date: <u>12112</u>								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.02							
Quality Control									
140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging									

MAY 10 2017

DAS
38
9-89

MAY 10 2017

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27
9-89

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WORK ORDER NON-CONFORMANCE / UPDATE



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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

Work Order ID 159423

Tuesday, April 11, 2017 9:17:44 AM

159423

Page 3

Item ID: D350-607-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH
 Start Date: 4/28/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/10/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC4- 100% Inspect kits for completeness	0.00							
150									
QC	Memo	0.03							
Quality Control									
160	Packaging	0.00							
160									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-043 Location: <u> </u>								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.10							
Quality Control									

POSITIVE RECALL

EFFECTIVE 17-04-24 AUTH SAD

RELEASED 2017-05-10 DATE 17-05-10

SAD

DAS
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DAS
28
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DAS
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9-89

DAS
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9-89

MAY 10 2017

MAY 10 2017

MAY 10 2017

MAY 10 2017

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



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Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____				
Misidentified ☐	Past Due ☐																																																																	

Picklist Print

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Page 1

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E as Per DSI9318 06-01-24 JLM
IPP Rev:F ECN1068 07-12-21 DD verified by:ec IPP rev:G as
per ecn10-545 DD 10.04.19 verified by:EC IPP REV:H 12.07.24 AS
PER ECN 12-603 DD VERF:EC IPP REV:I 13.08.07 UPDATED
BOM DD VERF:JLM IPP REV:J 15.01.06 AS PER
DSI9709REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A *AN4-15A* Bolt		Purchased	No			140	Each	57.0000	4	4			

Location	Loc Qty	Loc Code
GA	10	
120449	10	
ST343	47	
m134859	47	

D350-607-241 *D350-607-241* AS350/355 Basket Mounting System	Manufactured	No
---	--------------	----

Location	Loc Qty	Loc Code
ST366	4	
149610	1	
157133	3	

D2022-101 *D2022-101* Spacer	Manufactured	No
---	--------------	----

Location	Loc Qty	Loc Code
ST001	26	
152306	26	
ST012a	40	
156846	40	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

Picklist Print

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Tuesday, April 11, 2017 9:17:43 AM

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

D2221 Manufactured No

110 Each 0.0000 1 1

D2221

Basket Base Assembly

B 159423 (1) 4/12/2017

D2258-200 Manufactured No

110 Each 9.0000 1 1

D2258-200

Weight Placard 200lb

******D2258
0
9.00

MAY 05 2017

LocationLoc QtyLoc Code

ST005

3

148550

3

7/22/2017

1+1

ST012a

6

156728

6

2/22/2018

D2332-041 Manufactured No

110 Each 15.0000 1 1

D2332-041

Lid Prop Assembly 6.69"

******D2332
0
9.00

MAY 05 2017

LocationLoc QtyLoc Code

FG

2

132567

1

89226

1

ST367

13

156808

1

157358

12

D2530 Manufactured No

110 Each 16.0000 1 1

D2530

Handle Weldment

******D2530
0
9.00

MAY 05 2017

LocationLoc QtyLoc Code

ST379

16

157464

16

Tuesday, April 11, 2017 9:17:43 AM

Shop Packet Print

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Tuesday, April 11, 2017 9:17:43 AM

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

D2535 Manufactured No 110 Each 90.0000 2 2
D2535
 Spring

**

DAS
0
3.00

MAY 05 2017

Location	Loc Qty	Loc Code
ST008	90	
153928	25	
<u>155434</u>	15	
158095	50	

2

D2537 Manufactured No 110 Each 67.0000 2 2
D2537
 Bushing

**

DAS
0
3.00

MAY 05 2017

Location	Loc Qty	Loc Code
ST008	67	
154171	4	
<u>155579</u>	63	

2

D2931 Manufactured No 110 Each 1,372.000 2 2
D2931
 Bumper

**

DAS
0
3.00

MAY 05 2017

Location	Loc Qty	Loc Code
ST013	72	
86435	72	
ST025A	1300	
86435	1300	

2

D2989-041 Manufactured No 110 Each 0.0000 1 1
D2989-041
 Basket Lid

**

B159428 (14) all 4/25/17

D2989-043 Manufactured No 110 Each 0.0000 1 1
D2989-043
 Basket Lid Aft

**

B159429 (14) all 4/25/17

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WORK ORDER NON-CONFORMANCE / UPDATE

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
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				Completed By	
				Lead hand / Supervisor Approval Verification	
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-16A

Purchased

No

110

Each

55.0000

2

2

AN3-16A

Bolt

**

MAY 05 2017

Location

Loc Qty

Loc Code

GA

37

117441

37

ST348

18

M136665

18

AN4-13A

Purchased

No

110

Each

91.0000

2

2

AN4-13A

Bolt

**

MAY 05 2017

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

70

m134634

19

m135470

51

ST344

1

m136787

1

AN4-22A

Purchased

No

110

Each

54.0000

7

7

AN4-22A

Bolt

**

MAY 05 2017

Location

Loc Qty

Loc Code

ST342

4

m136983

4

ST344

50

116419

50

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Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Tuesday, April 11, 2017 9:17:43 AM

Page 5

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No

110 Each 124.0000 4 4

AN5-17A

Bolt

**

MAY 05 2017

DAS
0
3.00

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	20	
117872	20	
over003	75	
m136986	75	
ST337	29	
m136648	29	

MS20600-AD4W3 Purchased No

110 Each 220.0000 2 2

MS20600-AD4W3

Cherry Rivet

**

MAY 05 2017

DAS
0
3.00

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST308	160	
m135603	160	
WA003	60	
m136648	60	

NAS1149D0463J Purchased No

110 Each 1,560.000 14 14

NAS1149D0463.J

Washer

**

MAY 05 2017

DAS
0
3.00

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	48	
M135056	48	
ST260a	600	
M137166	600	
ST263	912	
M136983	912	

Tuesday, April 11, 2017 9:17:43 AM

Shop Packet Print

Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Tuesday, April 11, 2017 9:17:43 AM

Page 6

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0416J

Purchased

No

110

Each

3,674.000

2

2

NAS1149D0416.J

WASHER

**

MAY 05 2017

LocationLoc QtyLoc Code

GA

731

m131511

731

ST264

2943

m131511

2943

NAS1149D0563J

Purchased

No

110

Each

627.0000

4

4

NAS1149D0563.J

Washer

**

MAY 05 2017

LocationLoc QtyLoc Code

GA

110

m135774

110

ST263

517

m136295

35

m136986

482

NAS1149DN832J

Purchased

No

110

Each

752.0000

2

2

NAS1149DN832.J

Washer

**

MAY 05 2017

LocationLoc QtyLoc Code

ST264

752

M135297

752

NAS1515H4

Purchased

No

110

Each

123.0000

2

2

NAS1515H4

Washer

**

MAY 05 2017

LocationLoc QtyLoc Code

ST260

73

m129499

73

ST260a

50

m134497

50

Tuesday, April 11, 2017 9:17:43 AM

Shop Packet Print

Page 6

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

Picklist Print

Tuesday, April 11, 2017 9:17:43 AM

Page 7

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Purchased

No

110

Each

81.0000

4

4

AN970-4

Washer

MAY 05 2017

Location

Loc Qty

Loc Code

ST260a

50

m135390

0

m136983

50

ST321

17

m136787

17

ST3211

14

m136406

14

MS21042L3

Purchased

No

110

Each

1,640.000

2

2

MS21042L3

Nut

MAY 05 2017

Location

Loc Qty

Loc Code

FP001

100

m135945

100

GA

204

m134360

102

M136665

102

OVER007

800

m134360

0

M136665

300

m137166

500

ST303

536

m137073

536

137321

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

Picklist Print

Tuesday, April 11, 2017 9:17:43 AM

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

1,057.000

9

9

MS21042I 4

Nut

**

MAY 05 2017

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

154

m135058

154

ST303

893

m136838

2

m136986

391

m137166

500

13732/

MS21042L5

Purchased

No

110

Each

270.0000

4

4

MS21042I 5

Nut

**

MAY 05 2017

Location

Loc Qty

Loc Code

GA

16

m127813

16

ST303

254

m136986

79

m137075

75

m137164

100

4

AN4-12A

Purchased

No

140

Each

119.0000

1

1

AN4-12A

Bolt

**

MAY 05 2017

Location

Loc Qty

Loc Code

FG

10

120423

10

ST344

109

m136579

109

1

DAS
28
9-89

DAS
27
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By _____					
				Lead hand / Supervisor Approval Verification _____					
				QC / QA Coordinator Approval _____					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Tuesday, April 11, 2017 9:17:43 AM

Work Order ID: 159423

159423

Parent Item: D350-607-043

D350-607-043

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Long Version Split Lid - Fits LH or RH

Start Date: 4/28/2017

Required Date: 5/10/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

140

Each

1,560.000

10

10

NAS1149D0463.J

Washer

**

MAY 05 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST260a

600

M137166

600

ST263

912

M136983

912

MS21042L4

Purchased

No

140

Each

1,057.000

5

5

MS21042L4

Nut

**

MAY 05 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

154

m135058

154

ST303

893

m136838

2

m136986

391

m137166

500

D2324

Manufactured

No

140

Each

17.0000

1

1

D2324

Strut Assembly

**

MAY 05 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

ST367

17

133356

9

148905

4

150659

4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By _____					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DART SERVICE INSTRUCTION
TO AMEND INSTALLATION INSTRUCTIONS D350-607-1 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6
REF CANADIAN STC: SH94-14
REF FAA STC: SR00213NY
REF EASA STC: 10016996

1.0 PURPOSE

It has come to DART's attention that Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6 were issued with incorrect bolt length information. The purpose of this DART Service Instruction (DSI) is to amend the following items:

- 1.1 Figures 2 and 3 of Installation Instructions D350-607-1 Rev. A;
- 1.2 Figures 25-1 and 25-2 of Instructions for Continued Airworthiness ICA-D350-607 Rev. 6
- 1.3 Parts lists of Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6

2.0 CORRECTIONS TO THE FIGURES AND PARTS LISTS

- 2.1 Sheet 2 of this DSI amends Figures 2 of D350-607-1 Rev. A and 25-1 of ICA-D350-607 Rev. 6;
- 2.2 Sheet 3 of this DSI amends Figures 3 of D350-607-1 Rev. A and 25-2 of ICA-D350-607 Rev. 6;
- 2.3 Sheet 4 of this DSI amends the Parts Lists of Installation Instructions D350-607-1 Rev. A (Sections 6.1 and 6.2) and ICA-D350-607 Rev. 6 (Sections 25.27.1 and 25.27.2).

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 154423 MWS
1304-11

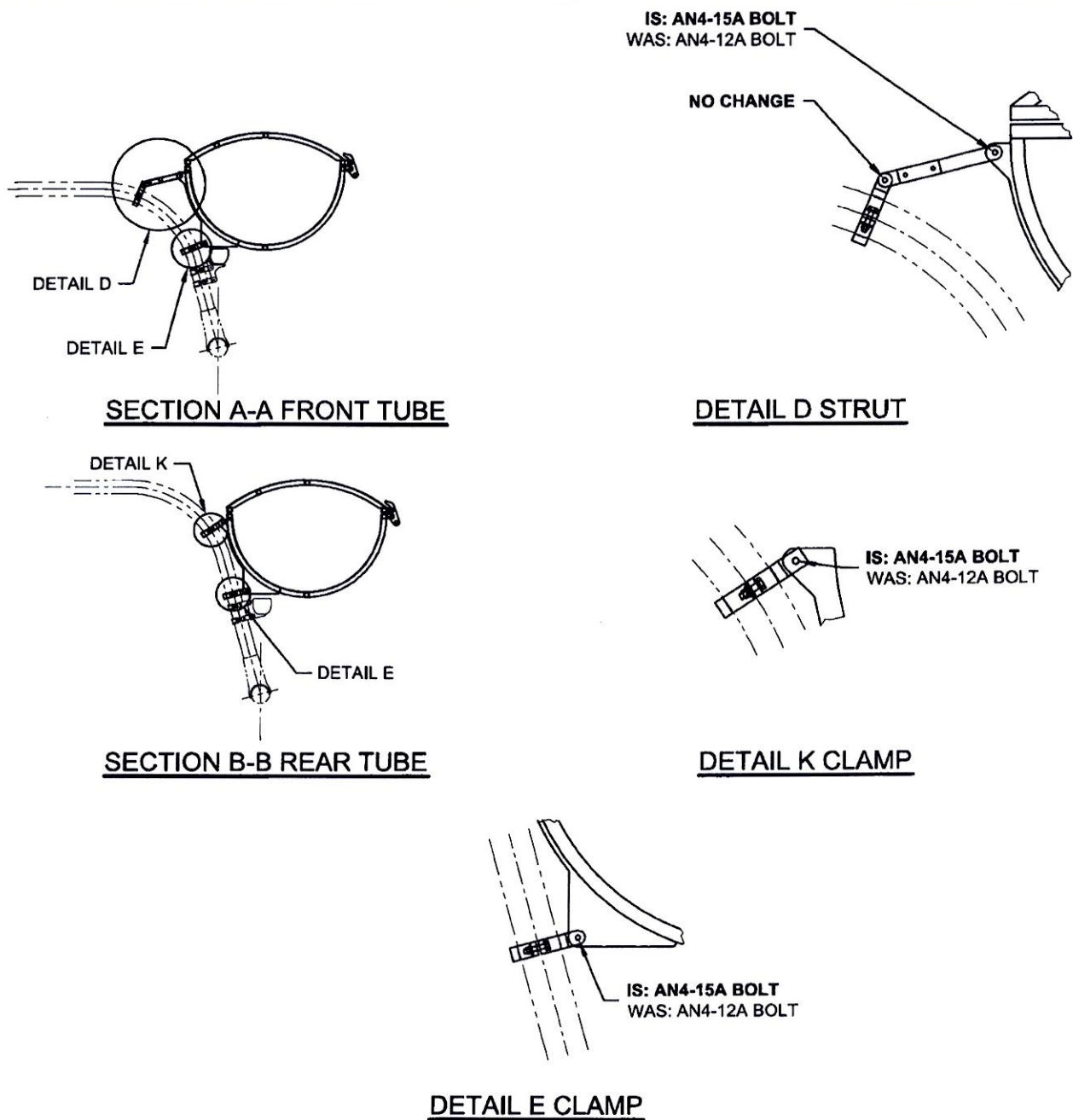
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.09.25
CERT. NO.: SH94-14
ISSUE NO.: 6

A	NEW ISSUE	MB	14.09.25
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. REV. A	
MFG. APPR.	N/A	DSI 9709 SHEET 1 OF 4	
APPROVED		TITLE SCALE	
DE APPR.		PARTS LIST CORRECTION NTS	
DATE	14.09.25	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**FIGURE 1: CHANGES TO FIGURE 2 OF D350-607-1 REV. A
AND FIGURE 25-1 OF ICA-D350-607 REV. 6**

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
[Signature]

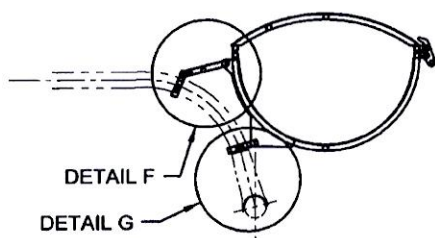
BY: D. SHEPHERD (DE # 02)

DATE: 14.09.25

CERT. NO.: SH94-14

ISSUE NO.: 6

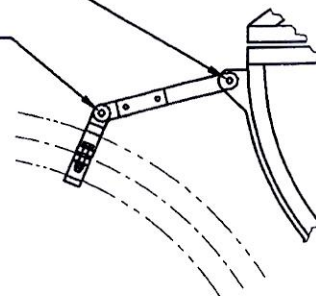
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DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9709	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	PARTS LIST CORRECTION	NTS
DATE	14.09.25	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



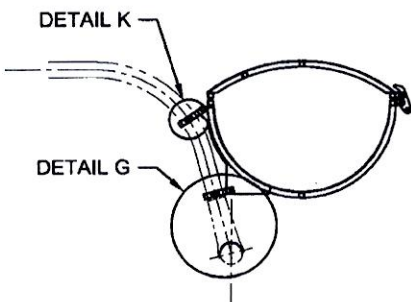
SECTION A-A FRONT TUBE

IS: AN4-15A BOLT
WAS: AN4-12A BOLT

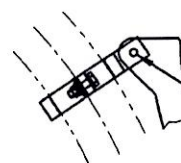
NO CHANGE



DETAIL F STRUT

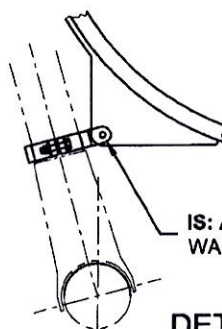


SECTION B-B REAR TUBE



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL K CLAMP



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL G CLAMP

**FIGURE 2: CHANGES TO FIGURE 3 OF D350-607-1 REV. A
AND FIGURE 25-2 OF ICA-D350-607 REV. 6**

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 14.09.25
CERT. NO.: SH94-14
ISSUE NO.: 6

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9709	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	PARTS LIST CORRECTION	NTS
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3.0 CORRECTIONS TO THE PARTS LISTS

IS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.09.25
CERT. NO.: SH94-14
ISSUE NO.: 6

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		DSI 9709	SHEET 4 OF 4
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		PARTS LIST CORRECTION	NTS
DE APPR.		COPYRIGHT © 2014 BY DART AEROSPACE LTD	
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6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)

3.0 CORRECTIONS TO THE PARTS LISTS**IS:**

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED

BY: 
 D. SHEPHERD (DE # 02)

DATE: 14.09.25
 CERT. NO.: SH94-14
 ISSUE NO.: 6

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9709 SHEET 4 OF 4
APPROVED		TITLE SCALE
DE APPR.		PARTS LIST CORRECTION NTS
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